



DIFFERENTIAL PRESSURE (FLOW) TRANSMITTER

Hydroseal® Diaphragm Version

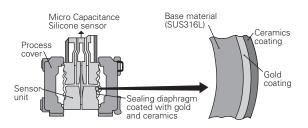
DATA SHEET

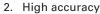
FKC...5

FEATURES

1. Unique hydroseal diaphragm

Permeation of hydrogen into the detecting unit through seal diaphragm can be suppressed thanks to the unique seal diaphragm (double coating) which employs coating of gold and ceramic.





 $\pm 0.15\%$ accuracy for all calibrated spans is the standard feature for differential pressure (flow) transmitter covering 0.32 to 130kPa (or 32mm to 13 mH $_2$ O). Fuji's Micro-capacitance silicon sensor assures this feature.

3. Minimum environment influence

Fuji's patented "Advanced Floating Cell" design which protects the pressure sensor against changes in tempera-ture, static pressure, and overpressure substantially re-duces total measurement error in actual field applications.

4. Fuji/HART® bilingual communications protocol

FCX-AIII series transmitter offers bilingual communications to speak both Fuji proprietary protocol and HART®. Any HART® compatible devices can communicate with FCX-AIII.

5. Application flexibility

Various options that render the FCX-AII series suitable for almost any process applications include.

- Full range of hazardous location approvals
- 5-digit LCD meter with engineering unit
- Stainless steel electronics housing
- Built-in RFI filter and lightning arrester

6. Programmable output Linearization Function

In addition to Linear and Square Root, output signal can be freely programmable.

(Up to 14 compensated points at approximation.)

7. Burnout current flexibility (Under Scale: 3.2 to 4.0mA, Over Scale: 20.0 to 22.5mA)

Burnout signal level is adjustable using Model FXW Hand Held Communicator (HHC) to comply with NAMUR NE43.

8. Dry calibration without reference pressure

Thanks to the best combination of unique construction of mechanical parts (Sensor unit) and high performance electronics circuit (Electronics unit), reliability of dry calibration without reference pressure is at equal level as wet calibration.



SPECIFICATIONS

Functional specifications

Service: Liquid, gas, or vapour Static pressure, span, and range limit:

3-								
Type	Static pressure	Span lir	Range limit					
	[MPa] {bar}	{ml	[KPa] {m bar}					
	(IVIPa) (Dai)	Min.	Max.	[NPa] (III Dai)				
FKC□33	-0.1 to 16	3.2	32	+/- 32				
	(-1 to + 160)	(32)	(320)	(+/- 320)				
FKC□35	-0.1 to 16	13	130	+/- 130				
	(-1 to + 160)	(130)	(1300)	(+/-1300)				

- Lower limit of static pressure (vacuum limit);

Silicone fill sensor: See Fig. 1

Fluorinated fill sensor: 66kPa abs (500mmHg abs)

at temperature below 60°C

 The maximum span of each sensor can be converted to different units using below factors.

1MPa =10³KPa=10bar=10.19716kgf/cm²

=145.0377psi

 $1kpa = 10mbar = 101.9716mmH_2O = 4.01463inH_2O$

Overrange limit: To maximum static pressure limit

Output signal: 4 to 20mA DC (linear or square root) with digital signal superimposed on the

4 to 20mA signal

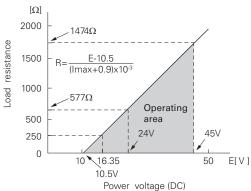
Power supply: Transmitter operates on 10.5V to 45V

DC at transmitter terminals.

10.5V to 32V DC for the units with op-

tional arrester.

Load limitations: see figure below



Note: For communication with HHC (Model: FXW), min. of 250Ω required. Hazardous locations: (Under an application) See TABLE 2 Zero/span adjustment:

> Zero and span are adjustable from the HHC⁽¹⁾. Zero and span are also adjustable externally from the adjustment

Adjustable from HHC or local configurator Damping:

unit with LCD display.

The time constant is adjustable between

0.06 to 32 seconds.

Zero elevation/suppression:

 $\pm 100\%$ to +100% of URL

Normal/reverse action:

Selectable from HHC(1)

Indication: Analog indicator or 5-digit LCD meter, as

specified.

Burnout direction: Selectable from HHC(1)

If self-diagnostic detect transmitter failure, the analog signal will be driven to either "Output Hold", "Output Overscale"

or "Output Underscale" modes.

"Output Hold"

Output signal is hold as the value just

before failure happens.

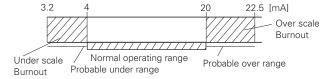
"Output Overscale":

Adjustable within the range 20.0mA to

22.5mA from HHC(1)

"Output Underscale":

Adjustable within the range 3.2mA to 4.0mA from HHC(1)



Loop-check output:

Transmitter can be configured to provide constant signal 3.2mA through 22.5mA by $HHC^{(1)}$.

Temperature limit:

Ambient: -40 to +85°C

(-20 to +80°C for LCD indicator)

 $(-40 \text{ to } +60^{\circ}\text{C for arrester option})$

(-10 to +60°C for fluorinated oil filled

transmitters)

For explosionproof units (flameproof or intrinsic safety), ambient temperature must be within the limits specified in each standard.

Process: -40 to +120°C for silicone fill

sensor

-20 to +80°C for fluorinated oil fill

sensor

Storage: -40 to +90°C

Humidity limit: 0 to 100% RH

Communication: With HHC(1) (Model FXW, consult Data

Sheet No. EDS8-47), following items can be remotely displayed or configured.

Note: HHC's version must be higher than 7.0

(or FXW $\square\square\square\square1-\square4$), for FCX-AIII.

Local configurator with LCD display (option):

Local configurator with 3 push button and LCD display can support following

items.

	ILEITIS.					
Items			nunication FXW	By local configurator (with 3 push button)		
		Display	Set	Display	Set	
Tag No.		V	V	V	V	
Model No.		V	V	V	V	
Serial No. & Softv	ware Version	V	_	V	_	
Engineering unit		V	V	V	V	
Range limit		V	_	V	_	
Measuring range		V	V	V	V	
Damping	V	V	V	V		
Output mode	Linear	V	V	V	V	
Output mode	Square root	V	V	V	V	
Burnout direction		V	V	V	V	
Calibration		V	V	V	V	
Output adjust		_	V	_	V	
Data		V	_	V	_	
Self diagnoses		V	_	V	_	
Printer (In case printer option)	of FXW with	V	_	_	_	
External switch lo	ock	V	V	V	V	
Transmitter displa	ау	V	V	V	V	
Linearize		V	V	_	_	
Rerange	V	V	V	V		
Saturate current		V	V	V	V	
Write protect		V	V	V	V	
History - Calibration histo - Ambient tempe	,	v v	<u>v</u>	v v	<u>v</u>	

Programmable output linearization function:

Output signal can be characterized with "14 points linear approximation func-

tion" from HHC(1).

Performance specifications for linear output

Reference conditions, silicone oil fill, 316SS isolating diaphragms, 4 to 20mA analog output in linear mode.

Accuracy rating: (including linearity, hysteresis, and repeatability)

Linear output: ±0.15%

Square root output: 50 to 100% 0.15%

20 to 50% 0.375% 10 to 20% 0.75%

Stability: ±0.15% of upper range limit (URL) for

10 years.

Temperature effect:

Effects per 28°C change between the limits of -40°C and +85°C

Output	Zero shift	Total effect		
Linear	±(0.1+0.075 URL Span)%	±(0.125+0.075 URL Span)%		
Square root	±2.5 × (0.125+0.0	75 <u>URL</u>)%/28°C		

Static pressure effect:

Zero shift (% of URL) : $\pm 0.15\%$ /10MPa {100bar}

Overrange effect:

Range code (6th digit in Code symbols)	Zero shift (% of URL)		
"3"	1 % URL / 16MPa		
"5"	0.6 % URL / 16MPa		

Supply voltage effect:

Less than 0.005% of calibrated span

per 1V

Update period: 60 msec *)

Step response: (without electrical damping)

Range code (6th digit in Code symbols)	Time constant*)	Dead time*)
"3"	0.12 s	0.10 -
"5"	0.08 s	0.12 s

^{*)} Faster response is available as option (maximum update rate: 25 times per second).

Mounting position effect:

Zero shift, less than 0.12kPa {1.2m bar} for a 10° tilt in any plane.

No effect on span.

This error can be corrected by adjusting Zero.

Dielectric strength:

500V AC, 50/60Hz 1 min., between circuit and earth.

Insulation resistance:

More than $100M\Omega$ at 500V DC.

Internal resistance for external field indicator:

 12Ω or less

Low flow cut-off: In the case of square root output mode,

customer configurable for any point between 0 to 20% of output.

Physical specifications

Electrical connections:

 $G^{1/2}$, $^{1/2}$ -14 NPT, Pg13.5, or M20 \times 1.5 conduit, as specified.

Process connections:

 $^{1}\!/_{4}\text{-}18$ NPT or Rc $^{1}\!/_{4}$ on 54mm centers, as specified.

Meets DIN 19213.

Process-wetted parts material:

Material code (7th digit in Code symbols)	Process cover	Diaphragm	Wetted sensor body	Vent/drain
С	316 stainless steel(*1)	316L stainless steel(*2)		316/316L stainless steel

Notes: (*1) SCS14A per JIS G 5121 (equivalent CF8M per ASTM A351/A351M)

(*2) The diaphragm face is coated with gold and ceramic

Remark: Sensor O-rings: Viton O-ring and teflon gasket selectable

Non-wetted parts material:

Electronics housing: Low copper diecast aluminum alloy finished with polyester coating (standard), or 316 stainless steel (SCS14A per JIS G5121), as specified.

Bolts and nuts: Cr-Mo alloy (standard), 304 stainless steel, or 630 stainless steel. Static pressure rating for code "3" with 304 stainless steel bolts is degraded to 10MPa.

Fill fluid: Silicone oil (standard) or fluorinated oil

Mounting bracket: 304 stainless steel, as specified

Environmental protection:

IEC IP67 and NEMA 6/6P

Mounting: On 60.5mm(JIS 50A) pipe using mount-

ing bracket, direct wall mounting, or

direct process mounting.

Mass{weight}: Transmitter approximately 3.6kg without

options.

Add; 0.5kg for mounting bracket 4.5kg for stainless steel housing option

Optional features

Indicator: A plug-in analog indicator (2.5% accu-

racy).

An optional 5-digit LCD meter with engineering unit is also available.

Local configurator with LCD display:

An optional 5 digits LCD meter with 3 push buttons can support items as using

communication with FXW.

Arrester: A built-in arrester protects the electron-

ics from lightning surges.

Lightning surge immunity: 4kV (1.2 x

50µs)

Oxygen service: Special cleaning procedures are followed

throughout the process to maintain all

process wetted parts oil-free.
The fill fluid is fluorinated oil.
The fill fluid is fluorinated oil.

Chlorine service: The fill fluid is flourinated oil.

Degreasing: Process-wetted parts are cleaned, but the fill fluid is standard silicone oil. Not

the fill fluid is standard silicone oil. Not for use on oxygen or chlorine measure-

ment.

NACE specification:

Metallic materials for all pressure boundary parts comply with NACE MR-01-75. ASTM B7M or L7M bolts and 2HM nuts

(Class II) are available.

Static pressure rating for code "3" (16 MPa) is degraded to 10MPa.

Vacuum service: Special silicone oil and filling procedure

are applied. See Fig. 1.

Optional tag plate: An extra stainless steel tag with custom-

er tag data is wired to the transmitter.

Coating of cell: Cell's surface is finished with epoxy/

polyurethane double coating. Specify if environment is extremely corrosive.

CODE SYMBOLS

		BOLS					1 2 3	156	7 2	0 1	0 11 12 13 14 15 21 🖚	— Digit No
Digit			Description			Note	FKC	11	T 5	-	1111-11-11-11	of code
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	Process	Oval flange	Conduit	Case type	_							
	connection		connection		_							
	Rc1/4	7/16-20UNF	G1/2	T type T type				5				
	1/4-18NPT 1/4-18NPT	7/16-20UNF M10	1/2-14NPT Pg 13.5	T type				6 7				
	1/4-18NPT	M10	M20×1.5	T type				8				
	1/4-18NPT	7/16-20UNF	Pg 13.5	T type				9				
	Rc1/4	7/16-20UNF	G ¹ /2	L type		1		9 S		-1-1-	7 (
	1/4-18NPT	7/16-20UNF	1/2-14NPT	L type				T				
	1/4-18NPT	M10	Pg 13.5	L type				V				
	1/4-18NPT	M10	M20×1.5	L type				W X				
5, 6, 7	1/4-18NPT <span and<="" td=""><td>7/16-20UNF</td><td>Pg 13.5</td><td>L type</td><td></td><td></td><td></td><td>4</td><td>1</td><td></td><td></td><td></td>	7/16-20UNF	Pg 13.5	L type				4	1			
3, 0, 7	Static	Span limit	Process	Diaphragm	Wated							
	pressure	[kPa]	cover		cell body							
	[MPa]	(mbar)										
	{bar}											
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	+160)	(32320)	steel	steer (* 1)	steel	Note 1						
	+100/	13130				Note 1		35	С	Ш		
		(1301300)										
9		and arrester>								\prod		
	Indicator			Arrester								
	None	- 1000/ 15		None						A		
		o 100% linear scale o 100% sq. root scal	le.	None None (*2)		Note 2				В		
	Analog, cu		ie	None		Note 2				D		
		uble scale (Linear an	nd sq. root)	None						J		
	None			Yes						E.	1 1	
	-	o 100% linear scale		Yes						F		
	-	o 100% sq. root scal	le	Yes (*2)		Note 2				G		
	Analog, cu	stom scale uble scale (Linear an	Yes Yes						H K			
		100% linear scale	None						- ` -			
	Digital, cus		None						P			
	Digital 0 to	100% square root	None						M			
		100% linear scale	Yes						Q			
	Digital, cus			Yes						S		
		100% square root 100% linear scale		Yes						N		
		igurator unit with LC	CD display)	None						1'1		
	Digital, cus	•	alopiay,							2		
		igurator unit with LC	CD display)	None								
		100% square root s								3		
		igurator unit with LC	D display)	None							4-4	
		o 100% linear scale igurator unit with LC	'D diaplay	Yes						4		
	Digital, cus	•	D display)	162						5		
		igurator unit with LC	CD display)	Yes								
		100% square root s								6		
		igurator unit with LC		Yes								
10		for hazardous locat	tions>							,		
		ordinary locations) proof (Cable gland s	seal) (*7)			Note 7					1 :	
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		roof (or explosionpro	oof) (*10)			Note 10				Ē		
		c safety and nonince				Note 10				F		
	FM Combined of flameproof and intrinsic safety (*10)									\v		
1	ATEX Flameproof (*9)					Note 9				×	1 :	
		ATEX Intrinsic safety								F		
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Note 1: (*1) The diaphragm face is coated with gold and ceramic.

Note 2: (*2) In case of square root output mode, square root scale is not available.

							1 2 3 4 5 6	7 8 9 10 11 1	2 13	14 15	21	, → Digit No
Digit			Description			Note	F K C	5 -	-		-	of code
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	Extra SS	tag plate	Stainless steel elec,	housing	Coating of cell							
	None	1	None		None	Note 3			/			
	Yes		None		None	l		E	3		<u>l</u>	
	None	(*3)	None		Yes			N	/			
	Yes	(0)	None		Yes			1	N :			
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	Yes	J	Yes J(*11)		Yes	Note 11		0	ן ב			
13	<special a<="" td=""><td>applications an</td><td>d fill fluid></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></special>	applications an	d fill fluid>									
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		ervice Fluorina							A		- 1	
			e oil (Not available for 15	oth digit c	ode "A", "B")				N	1 1 1	- 1	
14		O-ring / Gasket:	>							11:	- 1	
	Teflon (ga									B	- [
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15	1	oy hexagon bol		Sta	andard	l				B	. L.	
	NACE bol	lt/nut (ASTM A1	193 B7M/A194 2HM)	Sta	andard	Note 4				C		
	1		320 L7M/A194 2HM)	*4)	andard					D		
	304 stainl	less steel bolt/3	04 stainless steel nut (Sta	andard					E		
			16 stainless steel nut	Sta	andard					U	1	
21		otions> (*6)				Note 6						
		n manual unatt									L	
	1 ''	Vent/Drain Plug	,	ion manu	ual attached						С	
	Opposite	Vent/Drain Plug	Position Instruct	ion manı	ual unattached						Р	

Note 3: (*3) Customer tag number can be engraved on standard stainless steel name plate. If extra tag plate is required, select "Yes".

Note 4: (*4) Static pressure should be -0.1 to +10MPa $\{-1$ to +100bar $\}$.

Note 5: (*5) In case of tropical use, select stainless bolts and nuts.

Note 6: (*6) If other option is not necessary, 21st digit code is blank.

In case of 21st digit code is blank, instruction manual attached.

Note 7: (*7) Available for 4th digit code "S".

Note 9: (*9) Available for 4th digit code "6", "8", "T", "W".

Note 10: (*10) Available for 4th digit code "6", "T".

Note 11: (*11) Not available for 10th digit code "C".

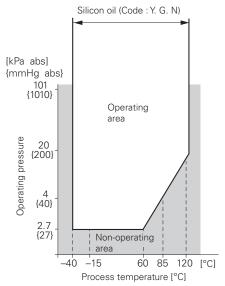


Fig. 1 Relation between process temperature and operating pressure

ACCESSORIES

Oval flanges: (Model FFP, refer to Data Sheet No.

EDS6-128)

Converts process connection to 1/2-14 NPT or to Rc1/2; in carbon steel or in

316 stainless steel.

Equalizing valves:

(Model FFN, refer to Data Sheet No.

EDS6-128)

Available in CS or in 316 stainless steel and in pressure rating 16MPa or 42MPa.

Hand-held communicator:

(Model FXW, refer to Data Sheet No.

EDS 8-47)

ORDERING INFORMATION

When ordering this instrument, specify:

- 1. CODE SYMBOLS
- 2. Measuring range
- 3. Output orientation (burnout direction) when abnormality is occurred in the transmitter.

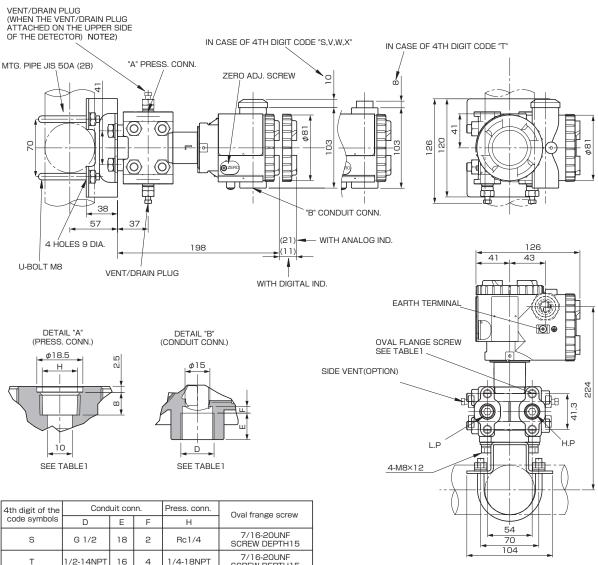
Hold / Overscale / Underscale

Unless otherwise specified, output hold function is supplied.

- Output mode (linear or square root output)
 Unless otherwise specified, output mode is linear.
- 5. Indication method (indicated value and unit) in case of the actual scale (code D, H, P, S on 9th digit).
- Tag No. (up to 14 alphanumerical characters), if required.

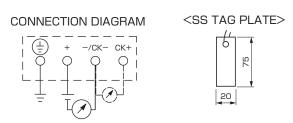
OUTLINE DIAGRAM (Unit:mm)

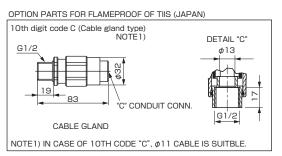
<AMP. case: L type>



4th digit of the	Cond	luit cor	nn.	Press. conn.	Oval frange screw
code symbols	D	Е	F	Н	Ovar trange screw
S	G 1/2	18	2	Rc1/4	7/16-20UNF SCREW DEPTH15
Т	1/2-14NPT	16	4	1/4-18NPT	7/16-20UNF SCREW DEPTH15
V	Pg13.5	10.5	4.5	1/4-18NPT	M10 SCREW DEPTH15
W	M20×1.5	16	4	1/4-18NPT	M10 SCREW DEPTH15
Х	Pg13.5	10.5	4.5	1/4-18NPT	7/16-20UNF SCREW DEPTH15

TABLE 1





NOTE2) THE PRESSURE CONNECTOR IS LOCATED ON THE DOWN SIDE SURFACE OF THE DETECTOR, WHEN THE VENT/DRAIN PLUG IS ATTACHED ON THE UPPER SIDE OF THE DETECTOR (WHEN THE 21ST DIGIT OF THE CODE SYMBOLS: C,P).

<AMP. case: T type>

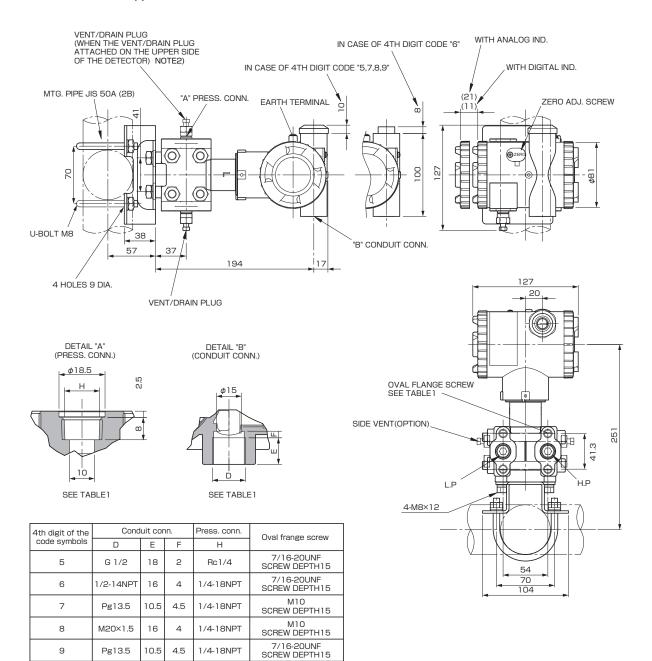


TABLE 1

CONNECTION DIAGRAM <SS TAG PLATE>

NOTE2) THE PRESSURE CONNECTOR IS LOCATED ON THE DOWN SIDE SURFACE OF THE DETECTOR, WHEN THE VENT/DRAIN PLUG IS ATTACHED ON THE UPPER SIDE OF THE DETECTOR (WHEN THE 21ST DIGIT OF THE CODE SYMBOLS: C,P).

TABLE 2

Authorities	Intrinsic safety						
ATEX	Ex II 1 G Ex ia IICT5 Tamb = -40°C to +50°C Ex ia IICT4 Tamb = -40°C to +70°C						
	Entity Parameters: Ui=28V, Ii=94.3mA, Pi=0.66W, Ci=26nF (Without Arrester), Li=0.6mH (Without analog indicator), Ci=36nF (With Arrester), Li=0.7mH (With analog indicator)						
Factory Mutual	Class I II III Div.1 Groups A, B, C, D, E, F, G T4 Entity Type 4X						
	Model code Tamb 9th digit 13th digit A,B,C,D,J Y,G,N L,P,M,1,2,3 Y,G,N Q,S,N,4,5,6 Y,G,N E,F,G,H,K Y,G,N -40°C to +60°C E,F,G,H,C Y,G,N -10°C to +60°C						
	Entity Parameters: Vmax=28V, Imax=94.3mA, Pi=0.66W, Ci=35.98nF, Li=0.694mH						
CSA	Class I Div.1 Groups A, B, C, D Class II Div.1 Groups E, F, G Class III Div.1 Temp Code T5 Tamb max = +50°C Temp Code T4 Tamb max = +70°C Entity Parameters: Vmax=28V, Imax=94.3mA, Ci=25nF (Without Arrester), Ci=36nF (With Arrester), Li=0.6mH (Without analog meter), Li=0.7mH (With analog meter)						
TIIS	Ex ia IICT4 Tamb max = +60°C Entity Parameters: Ui=28V, Ii=94.3mA, Pi=0.66W, Ci=38.4nF, Li=0.694mH						
IECEx Scheme	Ex ia IICT4 Tamb = -40°C to +70°C Ex ia IICT5 Tamb = -40°C to +50°C Entity Parameters: Ui=28V, Ii=94.3mA, Pi=0.66W, Ci=26nF (Without Arrester), Li=0.6mH (Without analog indicator) Ci=36nF (With Arrester), Li=0.7mH (With analog indicator)						
NEPSI	Ex ia IICT4 Ex d IIB+H ₂ T6 / Ex ia IICT4 Model code 9th digit 13th digit A,B,C,D,J Y,G,N -40°C to +85°C L,P,M,1,2,3 Y,G,N -20°C to +80°C Q,S,N,4,5,6 Y,G,N -20°C to +60°C E,F,G,H,K Y,G,N -40°C to +60°C						
	- W,A -10°C to +60°C Entity Parameters: Ui=42.4V, Ii=113mA, Pi=1W, Ci=35.98nF, Li=0.694mH						

Authorities		Flameproof					
ATEX	Ex II 2 GD Ex d IICT6 IP66/67 T85°C Tamb = -40°C to +65°C Ex d IICT5 IP66/67 T100C Tamb = -40°C to +85°C						
Factory Mutual	Class I Div.1 Groups B, C, D T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X Tamb max = +60°C						
CSA	Class I Div.1 Groups C, D Class II Div.1 Groups E, F, G Class III Div.1 Note) "Seal Not Required" enclosure is allowed.						
TIIS	Ex do IIB+H ₂ T4 Tamb max = +60°C Maximum process temp. = +120°C						
IECEx Scheme	Ex d IICT5 IP66/67 Tamb = -40°C to +85°C Ex d IICT6 IP66/67 Tamb = -40°C to +65°C						
NEPSI	Ex d IIB+ H_2 T6 Tamb = -40 °C to +60°C						
Authorities	Type n Nonincendive						
ATEX	Ex II 3 GD EEx nL IICT5 Tamb = -40°C to +50°C EEx nL IICT4 Tamb = -40°C to +70°C Specific Parameters: Model without arrester: Ui=42.4V, Ii=113mA, Pi=1W, Ci=25.18nF, Li=0.694mH Model with arrester: Ui=32V, Ii=113mA, Pi=1W, Ci=35.98nF, Li=0.694mH EEx nAL IICT5 Tamb = -40°C to +50°C						
	EEx nAL IICT4 Tamb = -40°C to +70°C Specific Parameters: Model without arrester: Umax=42.4V, Imax=113mA, Pmax=1W Model with arrester: Umax=32V, Imax=113mA, Pmax=1W						
Factory Mutual (pending)	Class I II III Div.2 Groups A, B, C, D, F, G T4 Entity Type 4X Model code 9th digit 13th digit A,B,C,D,J Y,G,N -40°C to +85°C L,PM,1,2,3 Y,G,N -20°C to +80°C Q,S,N,4,5,6 Y,G,N -20°C to +60°C E,F,G,H,K Y,G,N -40°C to +60°C - W,A -10°C to +60°C						
CSA		nb max = +50°C nb max = +70°C BnF (Without Arr	ester),				

▲ Caution on Safety

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^{*}Before using this product, be sure to read its instruction manual in advance.