

**BEFORE USE ....**

Thank you for choosing M-System. Before use, please check contents of the package you received as outlined below. If you have any problems or questions with the product, please contact M-System's Sales Office or representatives.

**■ PACKAGE INCLUDES:**

Signal conditioner..... (1)

**■ MODEL NO.**

Confirm Model No. marking on the product to be exactly what you ordered.

**■ INSTRUCTION MANUAL**

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

**POINTS OF CAUTION**

**■ CONFORMITY WITH EC DIRECTIVES**

- The equipment must be mounted inside a panel.
- The actual installation environments such as panel configurations, connected devices, connected wires, may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures to ensure the CE conformity.

**■ GENERAL PRECAUTIONS**

- Before you remove the unit or mount it, turn off the input signal for safety.

**■ ENVIRONMENT**

- Indoor use
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -20 to +55°C (-4 to +131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

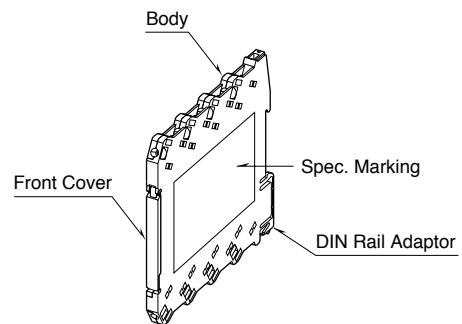
**■ WIRING**

- Do not install cables (input and output) close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

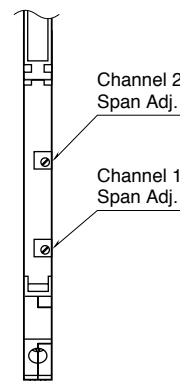
**■ AND ....**

- The unit is designed to function as soon as the input signal is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

**COMPONENT IDENTIFICATION**



**■ FRONT PANEL CONFIGURATION (with the cover open)**

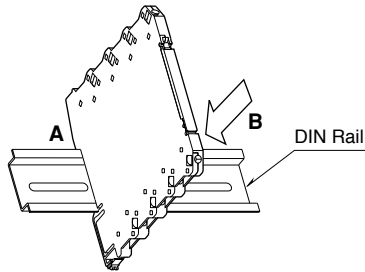


## INSTALLATION

Set the unit so that its DIN rail adaptor is at the bottom.

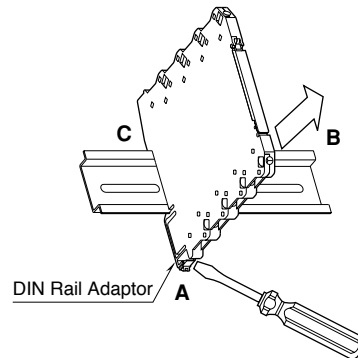
### ■ MOUNTING THE UNIT ON A DIN RAIL

- A) Hang the upper hook at the rear side of unit on the DIN rail.
- B) Push in the lower in keeping pressing the unit to the DIN rail.



### ■ REMOVING THE UNIT

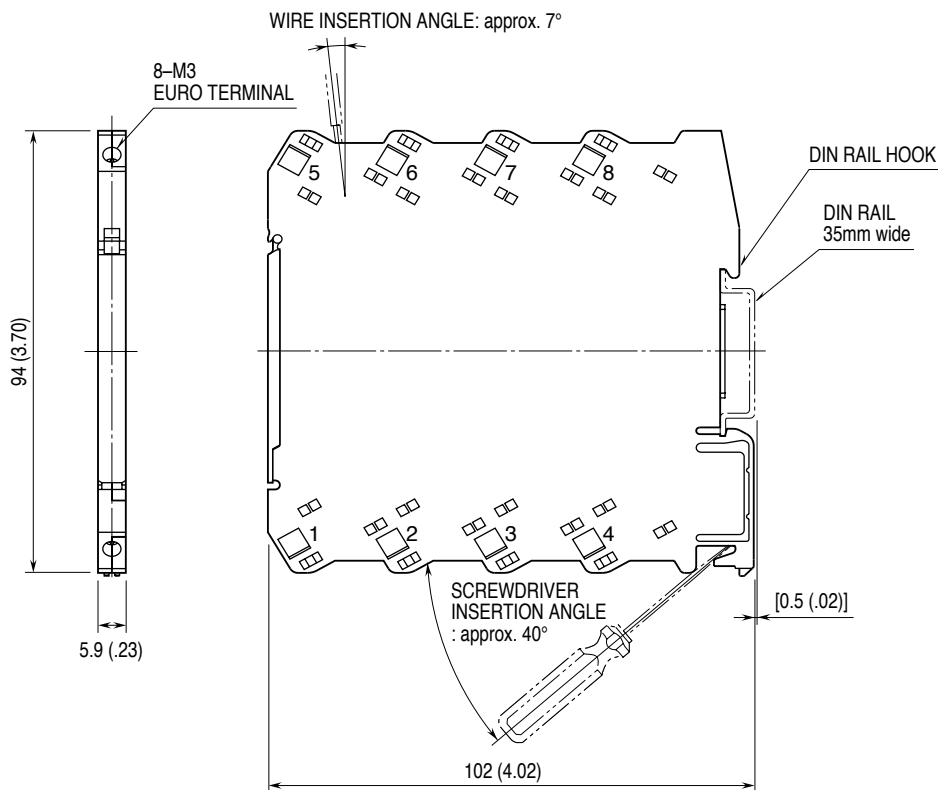
- A) Pull down the DIN rail adaptor using a minus screwdriver.
- B) Pull out the lower part of the unit.
- C) Remove the upper part from the DIN rail.



## TERMINAL CONNECTIONS

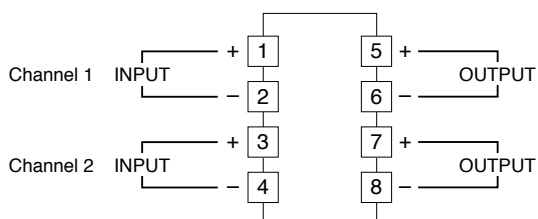
Connect the unit as in the diagram below or refer to the connection diagram on the side of the unit.

### ■ EXTERNAL DIMENSIONS unit: mm (inch)



• When mounting, no extra space is needed between units.

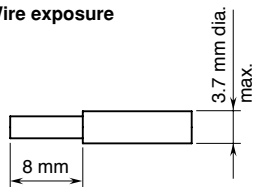
### ■ CONNECTION DIAGRAM



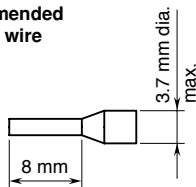
## ■ WIRING INSTRUCTIONS

- Applicable wire size
  - Solid: 0.2 to 2.5 mm<sup>2</sup> (0.55 to 1.75 dia.)
  - Stranded: 0.2 to 2.5 mm<sup>2</sup> (Tinning wire ends may cause contact failure and therefore is not recommended.)
  - Ferruled: 0.2 to 1.5 mm<sup>2</sup> (0.55 to 1.35 dia.)
- Expose wire conductors by 8 mm (0.31").

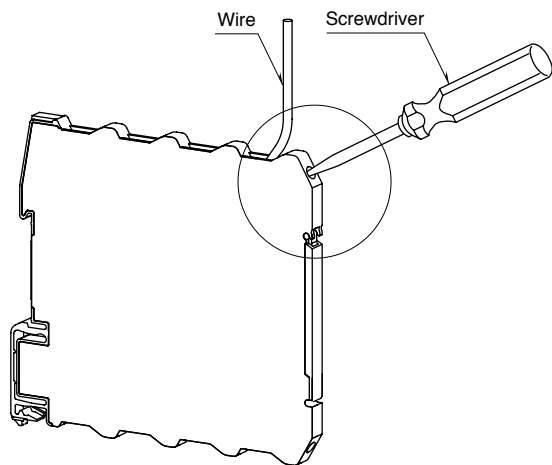
Wire exposure



Recommended ferruled wire

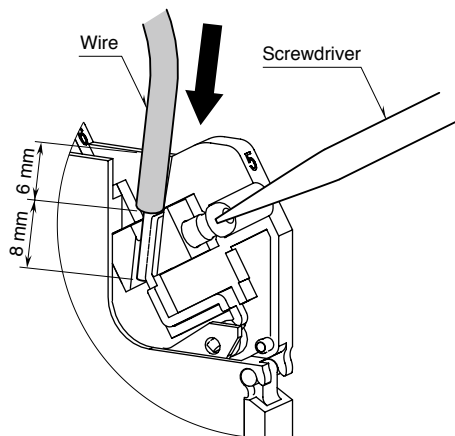


## How to Connect Wires



Insert a wire. Confirm that the wire tip hits the bottom and tighten the screw with a screwdriver.

Confirm that the wire's insulation tube is not caught in the terminal.



## CHECKING

- 1) Terminal wiring: Check that all cables are correctly connected according to the connection diagram.
- 2) Input: Check current with an ammeter. Be sure that the connected transmitter allows the unit's load value [250Ω + output load resistance].
- 3) Output: Check that output load is within the permissible limit of 600Ω.

## ADJUSTMENT PROCEDURE

This unit is calibrated at the factory to meet the ordered specifications, therefore you usually do not need any calibration.

For matching the signal to a receiving instrument or in case of regular calibration, adjust the output as explained in the following.

### ■ HOW TO CALIBRATE THE OUTPUT SIGNAL

Use a signal source and measuring instruments of sufficient accuracy level. Turn the input signal on and warm up for more than 10 minutes.

- 1) SPAN: Apply 100% input and adjust output to 100%.

## MAINTENANCE

Regular calibration procedure is explained below:

### ■ CALIBRATION

Warm up the unit for at least 10 minutes. Apply 25%, 50%, 75% and 100% input signal. Check that the output signal for the respective input signal remains within accuracy described in the data sheet. When the output is out of tolerance, recalibrate the unit according to the "ADJUSTMENT PROCEDURE" explained earlier.

### M-SYSTEM WARRANTY

M-System warrants such new M-System product which it manufactures to be free from defects in materials and workmanship during the 36-month period following the date that such product was originally purchased if such product has been used under normal operating conditions and properly maintained, M-System's sole liability, and purchaser's exclusive remedies, under this warranty are, at M-System's option, the repair, replacement or refund of the purchase price of any M-System product which is defective under the terms of this warranty. To submit a claim under this warranty, the purchaser must return, at its expense, the defective M-System product to the below address together with a copy of its original sales invoice.

THIS IS THE ONLY WARRANTY APPLICABLE TO M-SYSTEM PRODUCT AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. M-SYSTEM SHALL HAVE NO LIABILITY FOR CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES OF ANY KIND WHATSOEVER.

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