

HIGH PRESSURE TRANSMITTER (DIRECT MOUNT TYPE)

DATA SHEET
FKR...6

The FKR model of FCX-AIV series of high pressure transmitters accurately measures a gauge pressure and transmits a proportional 4-20 mA output signal.

The transmitter uses an unique piezoresistive silicon sensor in combination with a state-of-the-art digital signal processing to provide exceptional performances in terms of accuracy and stability.

FCX-AIV series of pressure transmitters comply with Safety Integrity Level2 or 3 according to IEC 61508 and IEC61511 standards.



FEATURES

1. High accuracy

Fuji Electric's piezoresistive silicon sensor provides in standard $\pm 0.065\%$ accuracy for all elevated or suppressed calibration ranges without additional adjustments.

2. HART 7 communication protocol

FCX-AIV series of pressure transmitters can communicate using the universal HART communication protocol.

By the use of the HART Device Description files, HART compatible devices can communicate with any FCX-AIV transmitter.

3. Application flexibility

Various options are available to address most of the process industry applications, including:

- Full range of hazardous area approvals
- Built-in RFI filter and lightning arrester
- 5 digits local display with engineering units
- Stainless steel electronics housing

4. Programmable output Linearization Function

The output signal can be linearized using up to 14 pair-points.

5. Burnout current flexibility

The burnout current value can be adjusted in the ranges of [3.4 ; 3.8] and [20.8 ; 22.5] mA and can be compliant with NAMUR NE43 recommendations.

6. Contactless local adjustment

An optional local configurator with 3 magnetic switches allows to configure the transmitter without opening the indicator cover (flameproof approvals for hazardous locations). The Magnetic pen is required to enable the 3 magnetic switches (Please refer to ACCESSORIES).

FUNCTIONAL SPECIFICATIONS

Type:

FKR: Smart, 4-20 mA with HART communication protocol

Service:

Liquid, gas, or vapour

Span, range and over range limit:

Type	Span limit MPa {bar}		Range limit MPa {bar}	Overrange limit MPa {bar}
	Min.	Max.		
FKR□06	4.375 {43.75}	70 {700}	-0.1 to +70 {-1 to +700}	105 {+1050}
FKR□07	9.375 {93.75}	150 {1500}	-0.1 to +150 {-1 to +1500}	225 {+2250}

Note: Span higher than 1/10 of the URL is recommended for optimal accuracy.

Lower range limit: (vacuum limit)

See Figure 1 for details

Output signal:

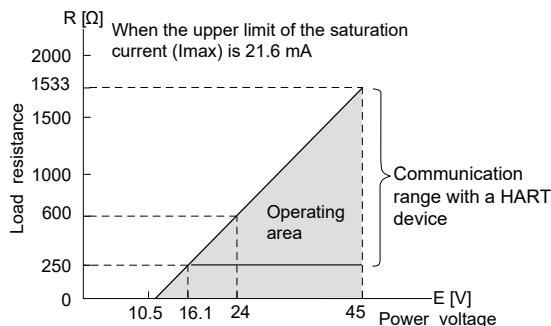
4-20 mA with HART communication protocol.

Power supply:

10.5 to 45 V DC at transmitter terminals.

10.5 to 32 V DC with the optional arrester.

Refer to hazardous location table for specific limitations

Load limitations: see figure below

Note 1 : The load resistance varies with the upper limit of the saturation current [I_{max}]

$$R [\Omega] = \frac{E [V] - 10.5}{(I_{max} [\text{mA}] + 0.9) \times 10^3}$$

Note 2 : For communication with a HART device, a minimum load of 250Ω is required.

Hazardous locations: (Appling for certificate)

Marking (Digit 10 =)		Protection type
ATEX	(K)	Intrinsic Safety "i": Ex II 1G/D Ex ia IIC T4 Ga (-40°C ≤ Ta ≤ +60°C) Ex ia IIC T5 Ga (-40°C ≤ Ta ≤ +50°C) Ex ia IIIC T ₂₀₀ 135°C Da (-40°C ≤ Ta ≤ +60°C) Ex ia IIIC T ₂₀₀ 100°C Da (-40°C ≤ Ta ≤ +50°C) IP 66/67 Ui ≤ 28Vdc, Ii ≤ 110mA, Pi ≤ 0.77W Ci = 14.9nF ₍₁₎ /26.0nF ₍₂₎ Li = 0.181mH
		Flameproof Enclosure "d": Ex II 2G/D Ex d IIC T5 Gb (-40°C ≤ Ta ≤ +85°C) Ex d IIC T6 Gb (-40°C ≤ Ta ≤ +65°C) Ex tb IIIC T ₂₀₀ 100°C Db (-40°C ≤ Ta ≤ +85°C) Ex tb IIIC T ₂₀₀ 85°C Db (-40°C ≤ Ta ≤ +65°C) 45 Vdc max
		Combination (K) + (X)
		Intrinsic Safety "i": Ex ia IIC T4 Ga (-40°C ≤ Ta ≤ +60°C) Ex ia IIC T5 Ga (-40°C ≤ Ta ≤ +50°C) Ex ia IIIC T ₂₀₀ 135°C Da (-40°C ≤ Ta ≤ +60°C) Ex ia IIIC T ₂₀₀ 100°C Da (-40°C ≤ Ta ≤ +50°C) IP 66/67 Ui ≤ 28Vdc, Ii ≤ 110mA, Pi ≤ 0.77W Ci = 14.9nF ₍₁₎ /26.0nF ₍₂₎ Li = 0.181mH
		Flameproof Enclosure "d": Ex d IIC T5 Gb (-40°C ≤ Ta ≤ +85°C) Ex d IIC T6 Gb (-40°C ≤ Ta ≤ +65°C) Ex tb IIIC T ₂₀₀ 100°C Db (-40°C ≤ Ta ≤ +85°C) Ex tb IIIC T ₂₀₀ 85°C Db (-40°C ≤ Ta ≤ +65°C) 45 Vdc max
		Combination (T) + (R)
		Intrinsic Safety/Non Incendive/Class 1 Division 2: IS Class I Division 1, Groups ABCD Ex ia Class II Groups EFG: Class III NI Class I Division 2, Groups ABCD (Per control drawing) Class I Division 2, Groups ABCD T4 (-40°C ≤ Ta ≤ +60°C) T5 (-40°C ≤ Ta ≤ +50°C) Ui ≤ 28Vdc, Ii ≤ 110mA, Pi ≤ 0.77W Ci = 14.84nF ₍₁₎ /25.94nF ₍₂₎ Li = 0.18mH
		Explosion proof XP Class I Division 1, Groups CD Class II Groups EFG: Class III T5 (-40°C ≤ Ta ≤ +85°C) T6 (-40°C ≤ Ta ≤ +65°C) Vmax = 42.4Vdc
		Combination (J) + (E)
ATEX IECEx CCSAus	(W)	Combination (K) + (X) + (T) + (R) + (J) + (E)

(1) Without optional arrester

(2) With optional arrester

Configuration:

Configuration of the FCX-A IV series of pressure transmitters can be carried out by either using a HART device or an optional local configurator.

A third party HART device can be used in combination with Fuji Electric FCX-A IV HART Device Description files. (<https://fieldcommgroup.org>).

Functions	HART Protocol		Local configurator	
	Display	Set	Display	Set
Tag Nb	v	v	v	v
Model Nb	v	v	v	v
Serial Nb & Software revision	v	—	v	—
Engineering units	v	v	v	v
Upper Range Value	v	—	v	—
Measuring Range	v	v	v	v
Damping	v	v	v	v
Output signal type	Linear	v	v	v
	Square Root	v	v	v
Burnout current	v	v	v	v
Calibration	v	v	v	v
Output Adjust	—	v	—	v
Measuring Value	v	—	v	—
Self Diagnosis	v	—	v	—
External Adj Screw Lock	v	v	v	v
Transmitter Display	v	v	v	v
Linearization	v	v	v	v
Rerange	v	v	v	v
Saturation Current	v	v	v	v
Write Protect	v	v	v	v
History – Calibration History – Ambient T° History	v	v	v	v
	v	—	v	—

Zero and span adjustment:

Zero and span are remotely adjustable by a HART device or locally by the local configurator or the external adjustment screw.

Damping:

The damping time constant can be adjusted within the range of [0.04 to 32] seconds.

Zero elevation/suppression:

Zero can be adjusted within the range of -1 bar to 100% of the URL of the sensor.

Normal/reverse action:

Selectable by range setting

Local indicator:

Optional 5-digits LCD or local configurator with 3 magnetic switches and push-buttons.

Saturation currents:

Lower limit: 3.6 to 4.0mA, Default value: 3.8mA
Upper limit: 20.0 to 21.6mA, Default value: 20.8mA

Burnout direction and output current:

If the self-diagnostic functions detect a transmitter failure, the burnout function will drive the output signal to either "Output Hold", "Output Overscale" or "Output Underscale" modes.

When "Output Hold":

The output signal is held as the latest value just before the failure happens.

When "Output Overscale":

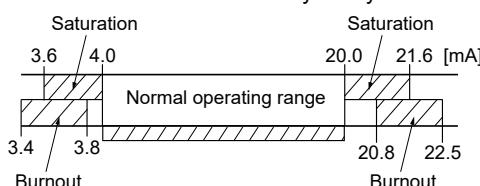
The output signal is set within the range of [20.8 to 22.5] mA, Default value: 21.6mA

When "Output Underscale":

The output signal is set within the range of [3.4 to 3.8] mA, Default value: 3.6mA

IEC 61508 considerations:

For safety applications, the "Output Hold" MUST NOT be used. Only "Output Overscale" and "Output Underscale" must be used to clearly notify a "failure" state.

**Loop-check / fixed output current:**

The transmitter can be configured to provide a constant output signal from 3.4 up to 22.5 mA.

Temperature limit:

Ambient

-40 to +85°C

-20 to +80°C (with optional LCD unit)

-40 to +60°C (with optional arrester)

Please refer to the hazardous locations table for ambient temperature limitations according to the standard and type of protection.

Process: -40 to +100°C for silicone filling oil

-20 to +80°C for fluorinated oil fill sensor

Storage: -40 to +90°C

Humidity limit:

0 to 100% RH (Relative Humidity)

PERFORMANCE SPECIFICATIONS

Reference conditions, silicone oil filling, Alloy 625 diaphragm, 4-20 mA analog output in linear mode.

Accuracy rating:

(including linearity, hysteresis, and repeatability)

For spans greater than 1/10 of URL:

$\pm 0.065\%$ of span

For spans below 1/10 of URL:

$$\pm \left(0.015 + 0.05 \times 0.1 \frac{\text{URL}}{\text{Span}} \right) \% \text{ of span}$$

Stability:

$\pm 0.1\%$ of Upper range limit (URL) for 5 years

Temperature effect:

Effects per 28°C change between the limits of -40°C and +85°C

Zero shift: $\pm (0.075 + 0.0125 \frac{\text{URL}}{\text{Span}}) \% / 28^\circ\text{C}$

Total effect: $\pm (0.095 + 0.0125 \frac{\text{URL}}{\text{Span}}) \% / 28^\circ\text{C}$

OVERRANGE EFFECT:

Zero shift, 0.2% of URL for any overrange to maximum limit

Supply voltage effect:

Less than 0.005% fo calibrated span per 1 V

Update rate:

40 msec

Turn on time:

6 sec

Response time: (63.3% of output signal without electrical damping)

Time constant: 0.08 sec (at 23°C)

Dead time: about 0.06 sec

Response time = time constant + dead time

Electromagnetic compatibility:

FCX-A IV transmitters are in accordance with the following harmonized standards:

EN 61326-1

EN 61326-2-3

EN 61326-3-1

Mounting position effect:

Zero shift:

Less than 0.1kPa (1mbar) for a 10° tilt in any position.

This error can be corrected by adjusting zero.

(Double the effect for fluorinated fill sensors.)

No effect on span.

Vibration effect:

< $\pm 0.25\%$ of spans for spans greater than 1/10 of URL.

Frequency 10 to 2kHz, acceleration 29.4 m/s²

Dielectric strength:

500 V AC, 50/60 Hz 1 min., between terminal lines and earth (except with the optional arrester)

Insulation resistance:

More than 100 MΩ at 500 V DC.

Internal resistance for external field indicator:

12Ω Max (connected to terminal block CK+ and CK-)

PED (2014/68/EU) ... Appling for certificate

FKR□06: CategoryIII, ModuleH

FKR□07: CategoryIV, moduleH1

RoHS (2011/65/EU)+(EU)2015/863

EN IEC 63000

PHYSICAL SPECIFICATIONS**Electrical conduit connection:**

1/2-14 NPT, M20 × 1.5 or Pg13.5

Process connections:

Autoclave F250C

Process-wetted parts material:

Model code		Process connection	Diaphragm	Wetted cell body
6th digit	7th digit			
6	G	SS 318LN (1.4462)	Alloy 625 (2.4856)	SS 316L (1.4404)
	N	Alloy 625 (2.4856)	Alloy 625 (2.4856)	Alloy 625 (2.4856)
	P	SS 318LN (1.4462)	Alloy 625 (2.4856) + Au	SS 316L (1.4404)
	R	Alloy 625 (2.4856)	Alloy 625 (2.4856) + Au	Alloy 625 (2.4856)
7	N	Alloy 625 (2.4856)	Alloy 625 (2.4856)	Alloy 625 (2.4856)
	R	Alloy 625 (2.4856)	Alloy 625 (2.4856) + Au	Alloy 625 (2.4856)

Non-wetted parts material:

Electronics housing:

Low copper die-cast aluminum alloy, finished with polyester coating (standard), or SS 316L (option).

Filling fluid:

Silicone oil or Mineral oil

Mounting bracket:

Stainless steel

Environmental protection:

IEC IP66 & IP67 and Type 4X

Mounting:

Direct mount or DN50(2") pipe using the mounting bracket.

Mass {weight}:

Transmitter only: 1.5 kg without options.

Add: 0.3 kg for indicator (option)

0.5 kg for mounting bracket (option)

1.5 kg for stainless steel housing (option)

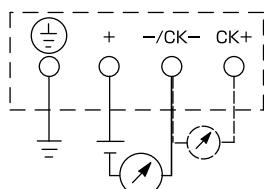
ACCESSORIES

Magnetic stick:

To be used with the 3 push-buttons optional indicators.

Order number = ZZP*TQ507742C1

CONNECTION DIAGRAM



OPTIONAL FEATURES

Local indicator:

An optional 5 digit indicator with engineering units is available.

A local configuration can be carried out using the 3 magnetic switches and push-buttons.

A separately ordered magnetic stick is required for

adjustment using the 3 magnetic switches.

Arrester:

A built-in arrester protects the electronics from lightning surges.

Lightning surge immunity: ± 4 kV (1.2×50 μ s)

NACE specification:

Metallic materials for all pressure boundary parts comply with NACE MR 0175/ISO 15156.

Optional tag plate:

An extra stainless steel tag plate with customer tag data is wired to the transmitter to the transmitter.

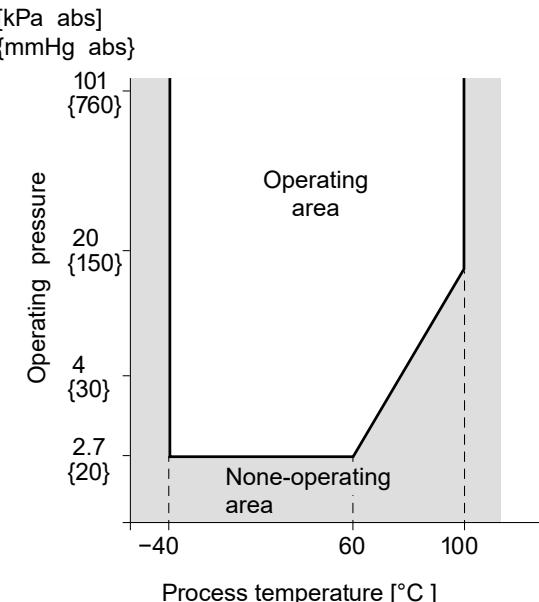


Fig. 1 Relation between process temperature and operating pressure

MODEL CODE SYMBOLS

1 F	2 K	3 R	4 0	5 6	6 6	7 -	8 -	9 -	10 -	11 -	12 -	13 -	14 -	15 -	16 -	Note	DESCRIPTION		
T	V	W															Type High pressure (gauge) transmter, direct mounting - Smart, 4-20 mA with HART communication protocol		
6																	Connections		
7																	Conduit connection	Enclosure type	
8																	1/2-14 NPT	"L" Shape	
																	Pg13.5		
																	M20x1.5		
																	1/2-14 NPT	"T" Shape	
																	7 Pg13.5		
																	M20x1.5		
																(1)	Measuring ranges		
	0	6															-1...43.75 to 700 barg (-0.1...4.375 to 70 MPag)		
	0	7															-1...93.75 to 1500 barg (-0.1...9.375 to 150 MPag)		
																(2)	Wetted parts		
G	N	P	R														Process connection	Diaphragm	Cell body
																	SS 318LN (1.4462)	Alloy 625 (2.4856)	SS 316L (1.4404)
																	Alloy 625 (2.4856)	Alloy 625 (2.4856)	Alloy 625 (2.4856)
																	SS 318LN (1.4462)	Alloy 625 (2.4856) + Au	SS 316L (1.4404)
																	Alloy 625 (2.4856)	Alloy 625 (2.4856) + Au	Alloy 625 (2.4856)
																6	Design version		
A	E	L	P														Indicator	Arrester	
																	None	None	
																	None	Yes	
																	Digital, 0-100% linear scale	None	
																	Digital, custom scale	None	
																	Digital, 0-100% linear scale	Yes	
																	Digital, custom scale	None	
																	Digital, 0-100% linear scale (Local configurator)	None	
																	Digital, custom scale (Local configurator)	Yes	
																	Digital, 0-100% linear scale (Local configurator)	None	
																	Digital, custom scale (Local configurator)	Yes	
																	Hazardous location approvals		
A	X	K	M														None		
																	ATEX - Flameproof		
																	ATEX - Intrinsic Safety		
																	ATEX - Combination Flameproof and Intrinsic Safety		
																	cCSAus - Explosion proof		
																	cCSAus - Intrinsic Safety and Non Incendive		
																	cCSAus - Combination Explosion proof, Intrinsic Safety and Non Incendive		
																	IECEx - Flameproof		
																	IECEx - Intrinsic Safety		
																	IECEx - Combination Flameproof and Intrinsic Safety		
																	IECEx - ATEX - cCSAus - Explosion/Flameproof, Intrinsic Safety and Non Incendive		
																	Mounting bracket		
A	C	K															None		
																	SS 304L		
																	SS 316L		
																	Stainless steel parts		
																	TAG plate	Housing	
																	None	None	
																	Yes	Yes	
																	None	Yes	
																	Special applications & Filling fluids		
																	Application	Filling fluid	
																	Standard	Silicone oil	
																	Degreasing	Silicone oil	
																	Standard	Mineral oil	
																	Degreasing	Mineral oil	
																	Process connection - Material - Conversion fitting		
																	Process connection	Material	Conversion fitting
																	F250C (F)	See 7th digit	None
																	(4)		
																	1/4-18 NPT (F)	SS 318LN (1.4462)	F250C (M) to 1/4-18 NPT (F)
																	(4)	Alloy 625 (2.4856)	F250C (M) to 1/4-18 NPT (F)
																	F250C (M)	SS 318LN (1.4462)	F250C (M) to F250C (M)
																	F250C (M)	Alloy 625 (2.4856)	F250C (M) to F250C (M)
																	Special options		
																	L	None	
																	*	(5)	Special, no code available

Note

(1): A turn down ration ≤ 10 is recommended for optimal accuracy.

(2): Only N and R if digit 6 = "7"

(3): Only M20x1.5 and 1/2-14 NPT electrical conduits

(4): MWP ≤ 70 MPa

(5): When no code can be found in the current model code, place "*" in the corresponding digit code as well as in the 16th digit.

OUTLINE DIAGRAM (Unit : mm)

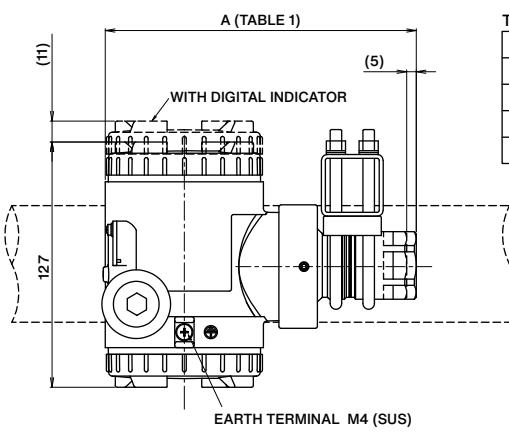
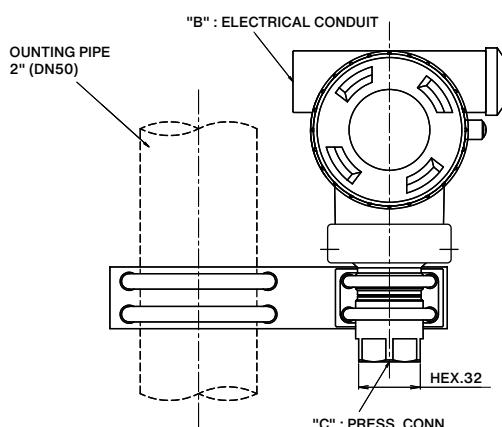
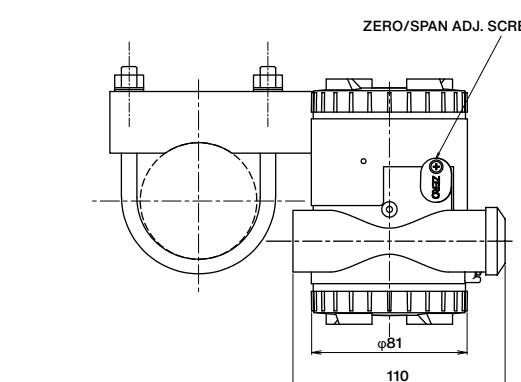
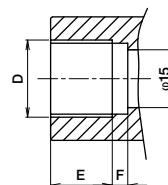
<CASE SHAPE T><4TH DIGIT = 6, 7, 8>

TABLE 1

Model code		A
6th digit	7th digit	
6	G, P	161
6	N, R	156
7	N, R	156

DETAIL "B"



DETAIL "C"

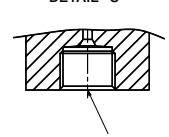
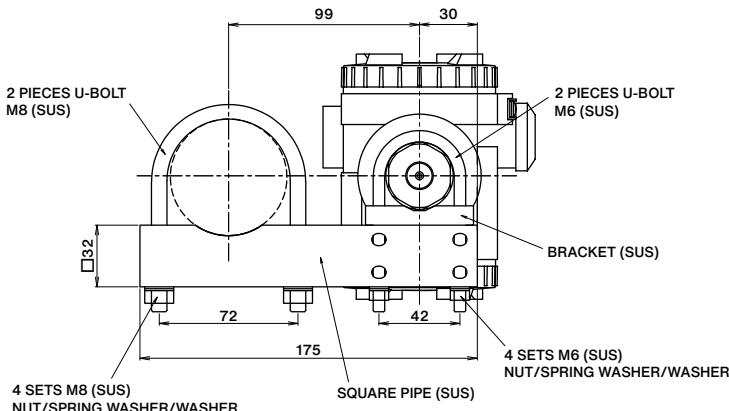
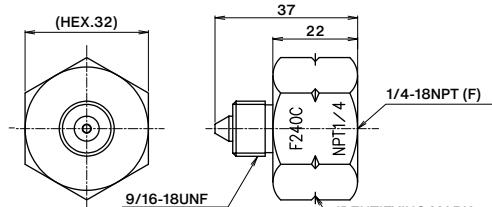


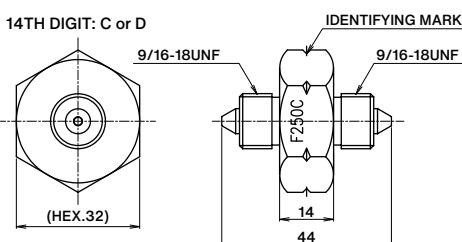
TABLE 2

Model code 4th digit	Electrical Conduit		
	D	E	F
6	1/2-14NPT	16	4
7	Pg13.5	10.5	4.5
8	M20×1.5	16	4

◊ OPTIONAL MOUNTING BRACKET (11TH DIGIT "C")

◊ OPTIONAL CONVERSION FITTING (14TH DIGIT)
14TH DIGIT: A or B

14TH DIGIT: C or D



◊ OPTIONAL TAG PLATE (12TH DIGIT)



TABLE 4

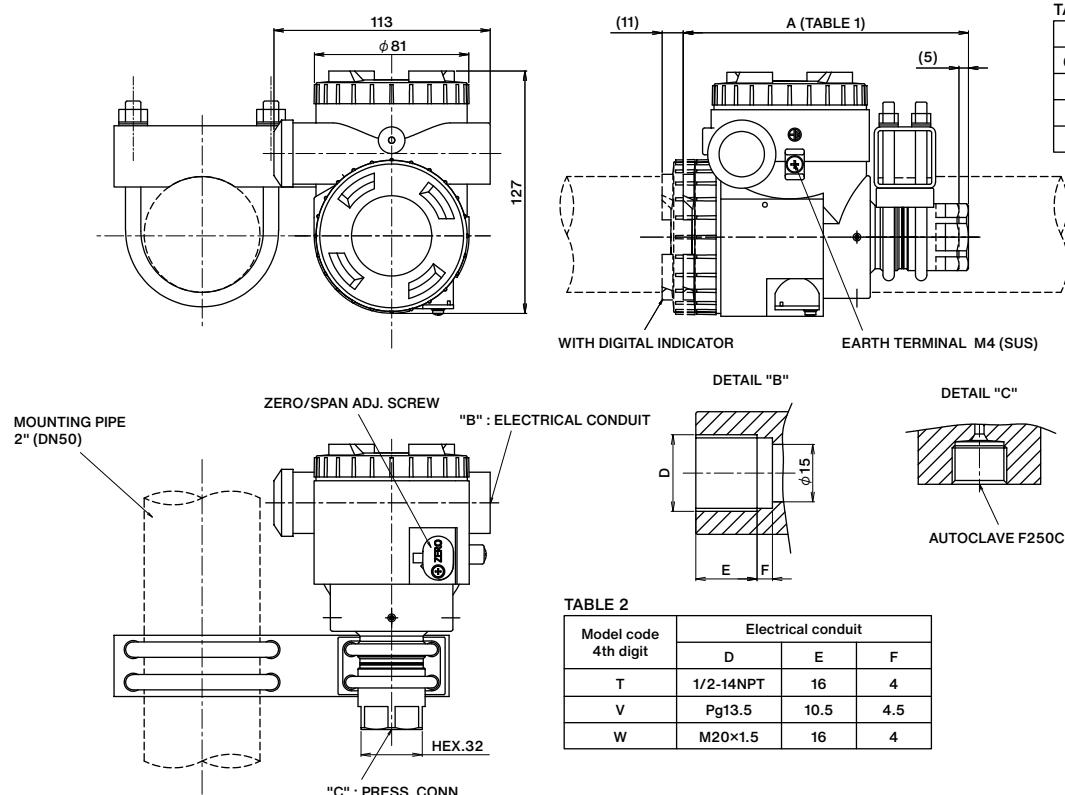
Model code 12th digit	Amp.case material	Mass
Y, B	Aluminum alloy. with polyester coating	Approx. 1.5 kg
C, E	SS 316L	Approx. 3 kg

TABLE 3

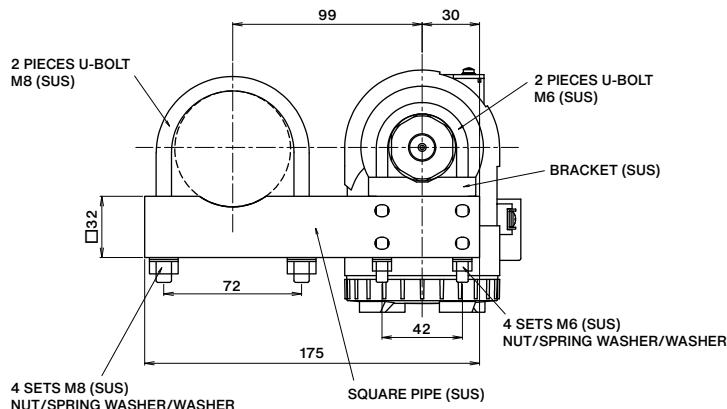
Model code 14th digit	Material	Identifying mark
Y	—	—
A	SS 318LN (1.4462)	Mark
B	Alloy 625 (2.4856)	No mark
C	SS 318LN (1.4462)	Mark
D	Alloy 625 (2.4856)	No mark

OUTLINE DIAGRAM (Unit : mm)

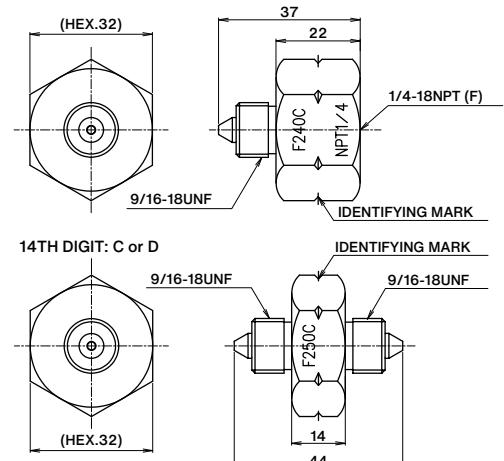
<CASE SHAPE L> <4TH DIGIT = T, V, W>



◆ OPTIONAL TAG PLATE (12TH DIGIT)



◆ OPTIONAL CONVERSION FITTING (14TH DIGIT)
14TH DIGIT: A or B



◆ OPTIONAL TAG PLATE (12TH DIGIT)

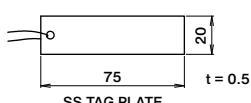


TABLE 4

Model code 12th digit	Amp.case material	Mass
Y, B	Aluminum alloy with polyester coating	Approx. 1.5 kg
C, E	SS 316L	Approx. 3 kg

TABLE 3

Model code 14th digit	Material	Identifying mark
Y	—	—
A	SS 318LN (1.4462)	Mark
B	Alloy 625 (2.4856)	No mark
C	SS 318LN (1.4462)	Mark
D	Alloy 625 (2.4856)	No mark



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